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5 **CRANKSHAFT WITH VARIABLE STROKE**  
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8 Inventor: Glendal R. Dow  
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10 **1. Field of the Invention**

11 This invention relates in general to a device for translating linear reciprocating  
12 motion to rotary motion, and vice versa, and particularly to a crankshaft with a variable  
13 stroke for an engine or a pump.

14 **2. Background of the Invention**

15 Internal combustion engines normally have at least one piston that is reciprocated  
16 within a cylinder. A rod connects the piston to a crankshaft that has offset portions. The  
17 offset portions of the crankshaft cause the end of the rod to orbit about an axis of the  
18 crankshaft. The rotation of the crankshaft drives a transmission or other load. Piston  
19 pumps operate in a similar manner, using a rotatably driven crankshaft to drive the piston.

20 One disadvantage of a conventional crankshaft is that the length of the stroke is  
21 fixed for a given crankshaft. Changing the length of the stroke will change the

1 compression ratio, however this normally requires replacing the crankshaft. There are  
2 instances when a higher compression ratio is desired, such as at low load conditions, and  
3 instances when a lower compression ratio is desired, such as at high load conditions.

4       Proposals are shown in U.S. patents 5,908,014 and 4,860,702 for varying  
5 compression ratios of piston engines. Both of these patents utilize an eccentric at the rod  
6 end, the eccentric being connected to a gear train. The length of the stroke is selected by  
7 a gear arrangement that rotates the relative position of the eccentric to the gear train.

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2     **3.     Summary of the Invention**

3             The crankshaft assembly of this invention converts linear reciprocating motion of  
4     a piston to rotary motion and vice versa. The piston has a piston rod with a first end  
5     connected to the piston and a second end that connects to a power gear through an  
6     eccentric. The eccentric is rigidly connected to the power gear at a point offset from the  
7     power gear shaft, so that as the second end of the rod strokes, the power gear will rotate.

8             The power gear engages a rim gear, causing the power gear to move about the  
9     axis of the rim gear while the rim gear is stationary. The rim gear has a pitch diameter  
10    that is a multiple of the pitch diameter of the power gear.

11            Rotating the rim gear less than one revolution will change the position of the  
12    eccentric relative to the rim gear. This change varies the length of the stroke of the  
13    piston. A bias member connected to the rim gear urges the rim gear to a position of  
14    maximum length stroke of the piston.

15            In the preferred embodiment, the rod end axis is located radially outward from a  
16    pitch diameter of the power gear. Also, preferably a pair of stops will stop rotation of the  
17    gear in both directions, the stops being located less than 90° apart from each other and  
18    preferably less than 55°.

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1     **4.     Brief Description of the Drawings**

2             Figure 1 is a schematic view, partially sectioned along the line 1- -1 of Figure 4,  
3     of a drive apparatus constructed in accordance with this invention and shown in a  
4     minimum feasible stroke position.

5             Figure 2 is a sectional view of the drive apparatus of Figure 1, and showing the  
6     drive apparatus in a maximum stroke position.

7             Figure 3 is a perspective view illustrating a portion of the drive apparatus of  
8     Figure 1.

9             Figure 4 is a sectional view of a portion of the drive apparatus of Figure 1, taken  
10    along the line 4- -4 of Figure 2.

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1     **5.     Description of the Invention**

2             Referring to Figure 1, cylinder 11 may be a cylinder of an internal combustion  
3     engine, a pump, or some other type of device. A linear moving member or piston 13  
4     strokes reciprocally within cylinder 11. A piston rod 15 has a first end 16 that is pivotally  
5     connected to piston 13.

6             A link member or eccentric 19 has a cylindrical portion rotatably mounted in the  
7     second end 17 of rod 15. Eccentric 19 has a pair of crank pins 21 that are rigidly formed  
8     with or rigidly connected to it. As shown in Figure 4, crank pins 21 extend from opposite  
9     sides of eccentric 19, offset from an axis 24 of rotation of rod end 17. Each crank pin is  
10    rigidly attached to a power gear 23. Crank pins 21 do not rotate relative to power gears  
11    23, rather rotate with them. Crank pins 21 are offset from axis 24 of rod end 17, which  
12    coincides with the axis of eccentric 19. Axis 24 in this embodiment is spaced radially  
13    outward from power gears 23.

14            Each power gear 23 has teeth 22 on its exterior, as shown in Figure 3, defining a  
15    pitch diameter. The pitch diameter is measured between the outer diameter of power gear  
16    23, measured at the tips of the teeth, and the root diameter of the teeth. Rod end axis 24  
17    in the embodiment of Figure 4 is located radially outward from the pitch diameter of  
18    teeth 22 of power gear 23. However, eccentric 19 could be reconfigured so that axis 24  
19    coincides with the pitch diameter of teeth 22 or is located radially inward from the pitch  
20    diameter of teeth 22 of each power gear 23.

21            Teeth 22 of each power gear 23 engage teeth of a rim gear 25, which are located  
22    on the inner diameter of rim gear 25 in this embodiment. As each power gear 23 rotates,

1 it will orbit about the axis of each rim gear 25. In the preferred embodiment, power gears  
2 23 are able to rotate a full 360° around rim gear 25, however, in some cases, less than a  
3 full rotation would be desirable.

4 Rim gears 25 may be stationary while power gears 23 rotate. However, rim gears  
5 25 are able to rotate a selected amount less than one revolution while power gears 23 are  
6 rotating. As shown in Figures 1 and 2, a stop contact 26 extends from each rim gear 25  
7 and engages an advance stop 27, which stops rotation in a clockwise direction as shown  
8 in Figures 1 and 2. Counterclockwise rotation of each rim gear 25 is limited by a retract  
9 stop 29. Retract stop 29 is located so that it stops counterclockwise rotation of rim gear  
10 25 at a point where the axis of power gear 23 intersects axis 30 of cylinder 11 while  
11 piston 13 is at the top dead center position, as shown in Figure 2. The top dead center  
12 position is the uppermost position within cylinder 11.

13 Advance stop 27 is located a rotational amount from power gear 23 that is  
14 selected for the minimum feasible stroke position, which is illustrated in Figure 1. The  
15 feasible amount of rotation of rim gear 25 is typically in the range from about 45° to 55°  
16 rotationally from first or retract stop 29. In the minimum feasible stroke position, when  
17 piston 13 is in the top dead center position, the axis of power gear 23 will intersect axis  
18 30 of cylinder 11, but rod end axis 24 will be offset or rotationally spaced from axis 30  
19 by 45° to 50°.

20 A bias member 31 is connected with the rim gears 25 to urge them to the  
21 maximum stroke position of Figure 2. The bias member may be of various  
22 configurations, and in this embodiment, it is schematically illustrated to comprise a

1 pneumatic cylinder 31 that has a rod 33 that exerts a force against a pivot point 35 on the  
2 edge of rim gear 25. The force applied by pneumatic cylinder 31 is continuous.

3 As mentioned previously, cylinder 11 could serve as a pump cylinder, however it  
4 is shown to be an internal combustion engine cylinder in this embodiment. In that  
5 context, cylinder 11 has a cylinder head 37 with an intake valve 39 and an exhaust valve  
6 41 leading into the chamber between piston 13 and cylinder head 37. A spark plug 43 is  
7 shown for igniting a combustible mixture, however in the case of a diesel engine, spark  
8 plug 43 would not be required.

9 Referring again to Figures 3 and 4, an idler gear 45 preferably engages the teeth  
10 of each rim gear 25 and is located opposite power gear 23. Idler gear 45 rotates about a  
11 pin or shaft 46. Power gear 23 rotates concentrically about a pin 47 that is 180° from pin  
12 46. Both pins 46 and 47 are secured to a crankshaft gear 49 offset from its axis.  
13 Crankshaft gear 49 has a crankshaft 51 on its axis that is secured to a transmission or  
14 other load. A driven gear 53 may optionally engage crankshaft gear 49 for rotating other  
15 equipment, such as a cam shaft or a stabilizing shaft.

16 In operation, Figures 1 and 2 illustrate piston 13 in a substantially top dead center  
17 position, which is indicated as position A. In Figure 2, rim gear 25 is shown in a  
18 maximum stroke position. Rod end axis 24 is always located radially outward from  
19 power gears 23 relative to the axis of rim gear 25 because of the rigid connection between  
20 crank pin 21 and power gear 23, and the rigid connection between crank pin 21 and  
21 eccentric 19. The numeral 24A indicates the position of rod end axis 24 while piston 13  
22 is at the top dead center position. Rod end axis 24A intersects cylinder axis 30 while

1 piston 13 is in the top dead center position and rim gear 25 in the maximum stroke  
2 position.

3 As piston 13 moves downward, it will cause power gear 23 to rotate about axis  
4 47 and simultaneously rotate about the axis of rim gear 25. For illustration, power gear  
5 23 is shown rotating counterclockwise about the axis of rim gear 25, but it could  
6 alternately rotate clockwise.

7 In Position B, as shown by dotted lines, power gear 23 has rotated  $90^\circ$  to a  $270^\circ$   
8 position. Because of eccentric 19, rod end axis 24B has moved to a position to the right  
9 of the axis of rim gear 25. The linear distance piston 13 has traveled in this first  $90^\circ$   
10 increment is illustrated alongside rod 15 within cylinder 11, this being the linear distance  
11 A to B.

12 For the next  $90^\circ$  increment, power gear 23 will rotate to the bottom dead center  
13 position indicated by the letter C. Rod end axis 24 has moved to the position indicated by  
14 the numeral 24C, which intersects cylinder axis 30. Piston 16 has now traveled the  
15 distance from A to C, this distance indicated by the numeral L1, which is the distance  
16 from top dead center to bottom dead center. The distance L1 is the maximum length of  
17 the stroke of piston 13 and provides the highest compression ratio.

18 For the next  $90^\circ$ , power gear 23 will travel from the  $180^\circ$  position to the  $90^\circ$   
19 position indicated by the numeral D. Piston 13 has now traveled back to the distance D  
20 along the stroke. For the last  $90^\circ$ , power gear will 23 rotate back to the 0 or  $360^\circ$  position  
21 indicated by the numeral A. Note that the linear distance from A to B and from B to C is



1 the same while in the maximum stroke position. The linear speed of piston 13 is the same  
2 throughout its stroke while in the maximum stroke position of Figure 2.

3       Pneumatic cylinder 31 exerts a continual bias force tending to cause rim gear 25  
4 to rotate counterclockwise to the maximum stroke position of Figure 2. A reactive force  
5 that is a result of the load opposes this bias force. If the load increases sufficiently, the  
6 reactive force overcomes the bias force and causes rim gear 25 to rotate clockwise toward  
7 the minimum feasible stroke position of Figure 1. Although the rotation toward the  
8 minimum feasible stroke position occurs while piston 13 is reciprocating, for illustration  
9 purposes, assume that this rotation occurs while piston 13 remains at the top dead center  
10 position. If so, the axis of power gear 23 would remain stationary on the axis of cylinder  
11 30. Power gear 23 would rotate clockwise from the position of Figure 2 to the position of  
12 Figure 1 while its axis remains on cylinder axis 30. Piston 13 would move downward a  
13 short distance, rod 15 will incline relative to cylinder axis 30, and rod end axis 24A will  
14 be approximately 45° to 55° from the position of Figure 1 relative to the axis rim gear  
15 25. Stop 26 will be in contact with advance stop 27. The rotation of rim gear 25 toward  
16 the minimum feasible stroke position causes pneumatic cylinder rod 33 to retract.

17       While in the minimum feasible stroke position, an offset 55 will exist between the  
18 longitudinal axis 30 of cylinder 11 and rod end axis 24A. Offset is a lateral distance  
19 between axis 30 and rod end axis 24A, and is similar to a moment arm. At top dead  
20 center, an increased offset 55 results in more torque being available than when an offset  
21 55 does not exist, as in Figure 2.

1           While in the position of Figure 1, as piston 13 moves downward while rim gear  
2   25 is stationary, power gear 23 will rotate counterclockwise as indicated by the dotted  
3   lines. At the 270° or B position, rod end axis 24B will have moved to a position near the  
4   longitudinal axis 30 and substantially lower than where it was in Figure 1 in the B  
5   position. The linear distance that rod end 16 travels from A to B is considerably more  
6   than the linear distance that rod end 16 travels from A to B in Figure 2 even though in  
7   both cases, the rotation of power gear 23 was the same amount, 90°. This means that  
8   piston 13 traveled at a much faster velocity during the minimum feasible stroke position  
9   from its top dead center to the 90° position than in the maximum stroke position.

10           While moving from position B to position C, rod end axis 24C will be located  
11   farther rotationally than 24B and somewhat lower. The linear distance that rod end 16  
12   travels from B to C in the minimum feasible stroke position is less than from A to B and  
13   also less than from B to C in the maximum stroke position of Figure 2. The velocity of  
14   piston 13 thus is slower when moving from B to C in the minimum feasible stroke  
15   position than in the maximum stroke position.

16           As power gear 23 moves from position C to position D, rod end axis 24D will  
17   locate near the longitudinal axis 30 and closer to position A than position B. The linear  
18   distance along axis 30 from position C to position D is the same as the distance from  
19   position A to position B. The velocity thus is much faster than the velocity from position  
20   B to position C. The velocity from position C to position D is also faster than the  
21   velocity from position C to position D in the maximum stroke position of Figure 2. The  
22   final 90° from position D back to position A results in much slower movement as the

1 linear distance along axis 30 from position D to position A is much shorter than the  
2 distance from position A to position B.

3 As mentioned above, the bias of pneumatic cylinder 31 can overcome the reactive  
4 force on rim gear 25 due to the load on the engine if the load lessens. While the load is  
5 dropping, rim gear 25 may move back all the way to the position of maximum stroke in  
6 Figure 2 or some degree between. Rim gear 25 is thus free to rotate to a position that  
7 matches the load.

8 The path traced by rod end axis 24 from position A through D has the same  
9 elliptical configuration regardless of whether rim gear 25 is in a maximum stroke  
10 position, a minimum feasible stroke position, or somewhere between. However, the  
11 angle of the major axis of the ellipse varies. In Figure 2, the major axis of the ellipse is  
12 centered along and parallel to cylinder axis 30. In Figure 1, the major axis of the ellipse  
13 is tilted to an angle of approximately  $45^{\circ}$  to  $55^{\circ}$  relative to cylinder axis 30.

14 The minimum feasible stroke position is selected so as to optimize the torque  
15 without unduly reducing the overall stroke of piston 13. As indicated by the distances L1  
16 and L2, the total stroke shortens when going from the maximum stroke position L1 to the  
17 increased torque position of L2. If, for example, rim gear 25 were allowed to rotate past  
18 the minimum feasible stroke position of Figure 2 to  $90^{\circ}$ , then offset 55 would be much  
19 greater. However, the stroke would be very short, being only the width of the ellipse  
20 because the major axis of the ellipse would be perpendicular to longitudinal axis 30. The  
21 actual minimum stroke position is  $90^{\circ}$ , but the minimum feasible stroke position is  
22 preferably between  $45^{\circ}$  and  $55^{\circ}$ , although it possibly could be greater.

1           The invention has significant advantages. The drive train allows the compression  
2   ratio of an engine or a pump to change while the engine is operating. The bias imposed  
3   on the rim gear allows the rim gear to reach a point of balance depending upon the  
4   particular load. Increased load automatically causes the rim gear to rotate in one  
5   direction, while decreased load causes the rim gear to rotate in the other direction. The  
6   large eccentric that places the rod end axis outside the pitch diameter of the power gear  
7   provides additional torque when needed. When the stroke is decreased, the velocity of  
8   the piston becomes nonlinear, with the velocity being much faster during the beginning of  
9   the stroke and the return of the stroke. This has an advantage of more rapidly moving the  
10   piston away during a combustion stroke to enhance cooling of the piston. The more rapid  
11   velocity provides increased power during the initial part of the combustion stroke.

12           While the invention has been shown in only one of its forms, it should be apparent  
13   to those skilled in the art that it is not so limited but is susceptible to various changes  
14   without departing from the scope of the invention.

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